

777 Duct Sealant

777 Duct Sealant is an acrylic latex that is U.L. Classified. 777 seals low, medium and high pressure, and high velocity HVAC duct systems. With excellent adhesion to galvanized metal, 777 cures to a tough flexible film.

Features

- Water Based
- U.L. Classified
- For Indoor and Outdoor Use
- Contains No VOCs

Seals and Bonds

Galvanized metal, fiberglass, duct board and flex duct

Technical Data

Color	Gray
Weight	11.4 lbs. per gallon [1366 g per Liter]
Solids Content	73% [±2%]
Service Temperature	-40° to 200°F [-40° to 93°C]
U.L. Classified	

Pressure Rating

777 Sealant is recommended for use in HVAC duct systems, which do not exceed 16" [406 mm] water column pressure.

Additional Specifications



Underwriters Laboratories Inc.

Classified: Caulking and Sealants / 31/F6

Surface Burning Characteristics

Applied to Inorganic Reinforced-Cement Board+

Flame Spread 5

Smoke Developed 0

+Tested as applied in two 1 to 4-inch wide strips, 8 by 8 inches on center and covering 2.5 percent of the test sample area.

Application

Temperature	Above 40°F [4°C]
Method	Standard Caulking Gun
Preparation	Apply to a Clean Dry Surface; Adequate Ventilation Required
Clean-up	Clean Tools with Soap and Water
Disposal	According to Local, State and Federal Laws
Cure Time	12 – 24 hours depending on temperature, humidity and application

Storage

Temperature	Moderate Conditions
Shelf Life	1 Year